

P525 RIYO REC

COMPOSITION (ASTM STANDARD ±3% TOLERANCE)		WEIGHT (±5% TOLERANCE)			WIDTH (+3% / -2% TOLERANCE)			COURSES			WALES		
82% RECYCLED POLYESTER	18% ELASTANE HIGH-CHLORINE RESISTANCE	190 G/M ²			150 CM			42 / CM			26 / CM		
		5.6 OZ/YD ²			59 INCHES			107 / INCHES			66 / INCHES		
DIMENSIONAL CHANGE OF FABRIC AFTER HL AATCC 135-2015 (1 WASH, NORMAL CYCLE AT 41 DEGREE CELSIUS LINE DRY)		RESISTANCE TO PILLING ASTM D 3512-RANDOM TUMBLE AT 30 MINUTES PHOTOGRAPHIC RATING STD						ULTRAVIOLET PROTECTION FACTOR (U.P.F.) AATCC 183-2010					
MAX -5% WIDTH	MAX -5% LENGHT	4.0 TO 4.5						50+					
STRETCH TO DYNAMOMETER (±15%) ASTM D4964 - LOAD 20 LBS		SOLID						PFP					
		110% WIDTH (MIN 94% - MAX 127%)			165% LENGTH (MIN 140% - MAX 190%)			115% WIDTH (MIN 98% - MAX 132%)			160% LENGTH (MIN 136% - MAX 184%)		
MODULUS @ % ELONGATION (30% - 50% - 70%)		30%	50%	70%	30%	50%	70%	30%	50%	70%	30%	50%	70%
		0.2 - 0.7	0.8 - 1.7	1.9 - 3.7	0.0 - 0.3	0.4 - 1.2	1.2 - 1.9	0.3 - 0.8	0.8 - 2.0	2.0 - 3.6	0.0 - 0.4	0.5 - 1.3	1.3 - 2.2
CARE LABELLING SYMBOLS													

SWIMWEAR

A RELIABLE NEW ENTRY INTO OUR SIGNATURE POLYESTER RECYCLED CHARMEUSE'S COLLECTION. RIYO REC COMBINES THE STEADY ELASTIC PERFORMANCES OF THE CLASSIC FULL-DULL VERSIONS WITH PERFORMANT BRIGHT COLORS FEATURES AND GOOD COLOR FASTNESS PERFORMANCES TO CHLORINE AND LIGHT FOR ALL COLORS. A BRIGHT UV RESISTANCE PERFORMANT VARIANT PERFECT FOR SWIMWEAR AND LIGHT ACTIVEWEAR.

HIGH CHLORINE
RESISTANCE

UV
PROTECTION

FOUR WAY
STRETCH

COMFORT
FIT

SUBLIMATION
PRINT

CONSCIOUSLY
MANUFACTURED

*2413 NEON PINK

10717 DEEP TEAL

9719 BLACK

6710 WHITE / 6810 PFP

AATCC STANDARDS																* FLUORESCENT COLOURS										†FLUORESCENT COLOURS – CF TO LIGHT AATCC 16-10 AFU									
COLOUR	CHLORINATED WATER AATCC 162	LIGHT AATCC 16-20 AFU	WATER 38°C AATCC 107							SEA WATER 38°C AATCC 106							PERSPIRATION AATCC 15							CROCKING AATCC 8		WASHING 49°C AATCC 61-2A									
	C.C.	C.C.	C.C.	AC	CO	PA	PL	PC	WO	C.C.	AC	CO	PA	PL	PC	WO	C.C.	AC	CO	PA	PL	PC	WO	S.CO DRY	S.CO WET	C.C.	AC	CO	PA	PL	PC	WO			
6710 / 6810	3.5	3.5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5			
*2413	4.5	3.5-10AFU	4.5	4	4.5	4	4.5	4.5	4	4.5	4	4.5	4	4.5	4.5	4	4.5	4.5	4.5	4.5	4.5	4.5	4	4	4.5	3.5	4	3	4	4.5	4				
10717	4	4.5	4.5	4	4.5	4	4.5	4.5	4	4.5	4	4.5	4	4.5	4.5	4	4.5	4.5	4.5	4.5	4.5	4.5	4	4	4.5	4	4.5	3.5	4	4.5	4				
9719	4.5	4.5	4.5	3	4	3	4	4.5	3.5	4.5	3	4	3	4	4.5	3.5	4.5	3.5	4.5	4.5	4	4.5	4	3.5	4	4.5	3.5	4	3	3.5	4.5	3.5			

ISO STANDARDS																								
COLOUR	CHLORINATED WATER ISO 105-E03	LIGHT ISO 105-B02	WATER ISO 105-E01				SEA WATER ISO 105-E02				ALKALINE PERSPIRATION PH 8.0 ISO 105-E04				ACID PERSPIRATION PH 5.5 ISO 105-E04				CROCKING ISO 105-X12		WASHING 40°C ISO 105-C06 A2S			
	C.C.	C.C.	C.C.	CO	PA	PL	C.C.	CO	PA	PL	C.C.	CO	PA	PL	C.C.	CO	PA	PL	S.CO DRY	S.CO WET	C.C.	CO	PA	PL
	50 MG/L																							
6710 / 6810	3	3-4	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
*2413	4	3	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4	4	4-5	4-5	3-4	4-5
10717	4	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4-5	4	4	4-5	4-5	4	4-5
9719	4-5	4-5	4-5	4-5	3-4	4	4-5	4-5	3-4	4	4-5	4-5	3-4	4	4-5	4-5	3-4	4	3-4	4	4-5	4-5	3-4	4

ALL COLORS DISPLAYED IN THE MAIN POLYESTER COLOR CARD ARE AVAILABLE FOR SAMPLING ON THIS ITEM. PLEASE REFER TO THE MAIN POLYESTER COLOR CARD FOR THE COLOR FASTNESS PERFORMANCES OF EACH COLOR. YOU CAN PLACE BULK ORDERS WITH MCQ 70 MTS IN ANY SHADE OF OUR COLLECTION. HOWEVER, THE RESULTING COLOR SHADE AND THE COLOR FASTNESS PERFORMANCES MAY BE SLIGHTLY DIFFERENT. WE WILL SUBMIT TO YOUR ATTENTION A LAB DIP SWATCH FOR APPROVAL BEFORE GOING ON WITH THE BULK PRODUCTION.

SPECIAL NOTES/WARNINGS WE RECOMMEND CARRYING OUT LAB TESTS FOR COLOR MATCHES, MOLDING, BONDING AND APPLICATIONS ON FABRICS IN ORDER TO PREVENT PROBLEMS FROM ARISING DURING GARMENTS PRODUCTION. PLEASE CAREFULLY CHECK PHYSICAL DATA AND COLOR FASTNESS FORECASTS.