

P527 DORY

COMPOSITION (ASTM STANDARD ±3% TOLERANCE)		WEIGHT (±5% TOLERANCE)			WIDTH (+3% / -2% TOLERANCE)			COURSES			WALES		
84% RECYCLED POLYESTER	16% ELASTANE HIGH-CHLORINE RESISTANCE	210 G/M ²			149 CM			44 / CM			26 / CM		
		6.2 OZ/YD ²			58.5 INCHES			112 / INCHES			66 / INCHES		
DIMENSIONAL CHANGE OF FABRIC AFTER HL AATCC 135-2015 (1 WASH, NORMAL CYCLE AT 41 DEGREE CELSIUS LINE DRY)		RESISTANCE TO PILLING ASTM D 3512-RANDOM TUMBLE AT 30 MINUTES PHOTOGRAPHIC RATING STD						ULTRAVIOLET PROTECTION FACTOR (U.P.F.) AATCC 183-2010					
MAX -5% WIDTH	MAX -5% LENGHT	4.0 TO 4.5						50+					
STRETCH TO DYNAMOMETER (±15%) ASTM D4964 - LOAD 20 LBS		SOLID						PFP					
		115% WIDTH (MIN 98% - MAX 132%)			155% LENGTH (MIN 132% - MAX 178%)			95% WIDTH (MIN 81% - MAX 109%)			145% LENGTH (MIN 123% - MAX 167%)		
MODULUS @ % ELONGATION (30% - 50% - 70%)		30%	50%	70%	30%	50%	70%	30%	50%	70%	30%	50%	70%
		0.2 - 0.9	1.0 - 2.2	2.3 - 4.5	0.0 - 0.5	0.6 - 1.4	1.4 - 2.5	0.7 - 1.4	1.8 - 3.2	4.5 - 8.0	0.0 - 0.1	0.9 - 1.3	1.8 - 2.6
CARE LABELLING SYMBOLS													



AATCC STANDARDS

COLOUR	CHLORINATED WATER AATCC 162	LIGHT AATCC 16-20 AFU	WATER 38°C AATCC 107							SEA WATER 38°C AATCC 106							PERSPIRATION AATCC 15							CROCKING AATCC 8		WASHING 49°C AATCC 61-2A						
	C.C.	C.C.	C.C.	AC	CO	PA	PL	PC	WO	C.C.	AC	CO	PA	PL	PC	WO	C.C.	AC	CO	PA	PL	PC	WO	S.CO DRY	S.CO WET	C.C.	AC	CO	PA	PL	PC	WO
6710 / 6810	3.5	3.5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
*2413	4	4-10AFU	4.5	3.5	4	3.5	4	4.5	4	4.5	3.5	4	3.5	4	4.5	4	4.5	4.5	4.5	4	4.5	4.5	4.5	4	4	4.5	3	4	2.5	4	4.5	3.5
10717	4	4	4.5	3.5	4	3.5	4	4.5	4	4.5	3.5	4	3.5	4.5	4.5	4	4	4.5	4.5	4.5	4.5	4.5	4.5	4	4	4.5	3.5	4	3	4	4.5	4
9719	4.5	4.5	4.5	3	4	3	4	4.5	3.5	4.5	3	4	3	4	4.5	3.5	4.5	3.5	4.5	4.5	4	4.5	4	3.5	4	4.5	3.5	4	3	3.5	4.5	3.5

ISO STANDARDS

COLOUR	CHLORINATED WATER ISO 105-E03	LIGHT ISO 105-B02	WATER ISO 105-E01				SEA WATER ISO 105-E02				ALKALINE PERSPIRATION PH 8.0 ISO 105-E04				ACID PERSPIRATION PH 5.5 ISO 105-E04				CROCKING ISO 105-X12		WASHING 40°C ISO 105-C06 A25			
	C.C.	C.C.	C.C.	CO	PA	PL	C.C.	CO	PA	PL	C.C.	CO	PA	PL	C.C.	CO	PA	PL	S.CO DRY	S.CO WET	C.C.	CO	PA	PL
	50 MG/L																							
6710 / 6810	3	3-4	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
*2413	3-4	3-4	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4	4	4-5	4	3	4-5
10717	4	4	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4	4	4-5	4	3-4	4
9719	4-5	4-5	4-5	4	3-4	4	4-5	4	3-4	4	4-5	4	3-4	4	4-5	4	3-4	4	3-4	4	4-5	4	3-4	4

AVAILABLE COLORS THE 4 COLORS PRESENTED IN THIS PAGE ARE ALWAYS AVAILABLE FOR SAMPLING. IF YOU WOULD LIKE TO CHOOSE A COLOR FROM THE MAIN POLYESTER COLOR CARD, YOU CAN ENJOY A MCQ OF 70 MTS FOR BULK ORDERS. HOWEVER, THE RESULTING COLOR SHADE AND THE COLOR FASTNESS PERFORMANCES MAY BE SLIGHTLY DIFFERENT. WE WILL SUBMIT TO YOUR ATTENTION A LAB DIP SWATCH FOR APPROVAL BEFORE GOING ON WITH THE BULK PRODUCTION.

SPECIAL NOTES/WARNINGS WE RECOMMEND CARRYING OUT LAB TESTS FOR COLOR MATCHES, MOLDING, BONDING AND APPLICATIONS ON FABRICS IN ORDER TO PREVENT PROBLEMS FROM ARISING DURING GARMENTS PRODUCTION. PLEASE CAREFULLY CHECK PHYSICAL DATA AND COLOR FASTNESS FORECASTS.

P527 DORY

SWIMWEAR

MEET P527 DORY — A NEW ENTRY FOR SUSTAINABLE SWIMWEAR APPLICATIONS. MADE FROM RECYCLED POLYESTER BLENDED WITH HIGH-CHLORINE RESISTANCE SPANDEX, DORY IS DESIGNED FOR FASHION-FORWARD SWIMWEAR THAT DOESN'T COMPROMISE ON PERFORMANCE OR COMFORT. DORY OFFERS A SOFT, HANDFEEL FOR ALL-DAY COMFORT WHETHER YOU'RE LOUNGING BY THE POOL OR DIVING INTO THE OCEAN. GOOD STRETCH AND RECOVERY PROPERTIES ENSURES A FLAWLESS FIT AND FREEDOM OF MOVEMENT, IDEAL FOR BOTH ACTIVE AND LEISURE SWIMWEAR STYLES.



CU1004128