



RECYCLED POLYESTER

P527 DORY

COMPOSITION (ASTM STANDARD ±3% TOLERANCE)		WEIGHT (±5% TOLERANCE)		WIDTH (+3% / -2% TOLERANCE)		COURSES		WALES					
84% RECYCLED POLYESTER	16% ELASTANE HIGH-CHLORINE RESISTANCE	210 G/M ²		149 CM		44 / CM		26 / CM					
		6.2 OZ/YD ²		58.5 INCHES		112 / INCHES		66 / INCHES					
DIMENSIONAL CHANGE OF FABRIC AFTER HL AATCC 135-2015 (1 WASH, NORMAL CYCLE AT 41 DEGREE CELSIUS LINE DRY)		RESISTANCE TO PILLING ASTM D 3512-RANDOM TUMBLE AT 30 MINUTES PHOTOGRAPHIC RATING STD		ULTRAVIOLET PROTECTION FACTOR (U.P.F.) AATCC 183-2010									
MAX -5% WIDTH	MAX -5% LENGTH	4.0 TO 4.5		50+									
STRETCH TO DYNAMOMETER (±15%) ASTM D4964 - LOAD 20 LBS		SOLID		PFP									
		115% WIDTH (MIN 98% - MAX 132%)		155% LENGTH (MIN 132% - MAX 178%)		95% WIDTH (MIN 81% - MAX 109%)		145% LENGTH (MIN 123% - MAX 167%)					
MODULUS @ % ELONGATION (30% - 50% - 70%)		30%	50%	70%	30%	50%	70%	30%	50%	70%			
0.2 - 0.9 1.0 - 2.2 2.3 - 4.5 0.0 - 0.5 0.6 - 1.4 1.4 - 2.5 0.7 - 1.4 1.8 - 3.2 4.5 - 8.0 0.0 - 0.1 0.9 - 1.3 1.8 - 2.6													
CARE LABELLING SYMBOLS		WASH 40°C											



*2413 NEON PINK

10717 DEEP TEAL

9719 BLACK

6710 WHITE / 6810 PFP

AATCC STANDARDS

COLOUR	CHLORINATED WATER AATCC 162		LIGHT AATCC 16-20 AFU		WATER 38°C AATCC 107		SEA WATER 38°C AATCC 106		PERSPIRATION AATCC 15		CROCKING AATCC 8		WASHING 49°C AATCC 61-2A				
	C.C.	C.C.	C.C.	AC	CO	PA	PL	PC	WO	C.C.	AC	CO	PA	PL	PC	WO	
6710 / 6810	3.5	3.5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
*2413	4	4-10AFU	4.5	3.5	4	3.5	4	4.5	4	4.5	3.5	4	3.5	4	4.5	4	4.5
10717	4	4	4.5	3.5	4	3.5	4	4.5	4	4.5	3.5	4	3.5	4	4.5	4	4.5
9719	4.5	4.5	4.5	3	4	3	4	4.5	3.5	4.5	3.5	4	3.5	4	4.5	3.5	3.5

ISO STANDARDS

COLOUR	CHLORINATED WATER ISO 105-E03		LIGHT ISO 105-B02		WATER ISO 105-E01		SEA WATER ISO 105-E02		ALKALINE PERSPIRATION PH 8.0 ISO 105-E04		ACID PERSPIRATION PH 5.5 ISO 105-E04		CROCKING ISO 105-X12		WASHING 40°C ISO 105-C06 A25		
	C.C.	C.C.	C.C.	CO	PA	PL	C.C.	CO	PA	PL	C.C.	CO	PA	PL	S.CO DRY	S.CO WET	
6710 / 6810	3	3-4	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
*2413	3-4	3-4	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4	4-5	4-5	4	4	4-5
10717	4	4	4-5	4-5	4	4-5	4-5	4-5	4	4-5	4-5	4	4-5	4-5	4	4	4-5
9719	4-5	4-5	4-5	4	3-4	4	4-5	4	3-4	4	4-5	4	3-4	4	4-5	4	3-4

AVAILABLE COLORS THE 4 COLORS PRESENTED IN THIS PAGE ARE ALWAYS AVAILABLE FOR SAMPLING. IF YOU WOULD LIKE TO CHOOSE A COLOR FROM THE MAIN POLYESTER COLOR CARD, YOU CAN ENJOY A MCQ OF 70 MTS FOR BULK ORDERS. HOWEVER, THE RESULTING COLOR SHADE AND THE COLOR FASTNESS PERFORMANCES MAY BE SLIGHTLY DIFFERENT. WE WILL SUBMIT TO YOUR ATTENTION A LAB DIP SWATCH FOR APPROVAL BEFORE GOING ON WITH THE BULK PRODUCTION.

SPECIAL NOTES/WARNINGS WE RECOMMEND CARRYING OUT LAB TESTS FOR COLOR MATCHES, MOLDING, BONDING AND APPLICATIONS ON FABRICS IN ORDER TO PREVENT PROBLEMS FROM ARISING DURING GARMENTS PRODUCTION. PLEASE CAREFULLY CHECK PHYSICAL DATA AND COLOR FASTNESS FORECASTS.

